

## Job Description

### Injection Moulding Machine Setter

<b>Reports to:</b>	NPI and Technical Manager
<b>Direct reports:</b>	None but have some on-shift leadership responsibility
<b>Provides support to/Works with:</b>	Quality Team, Tooling and Projects Team, Moulding Operators

#### Role purpose:

You will be responsible for the initial set up the mould tools at the beginning of a production run and be a technical “go to” person and key problem solver on the production shift.

#### Main duties and responsibilities include:

- Take a “safety first” approach to all activities, to protect the health and safety of yourself and all colleagues/visitors on site.
- Apply technical knowledge to the set-up of each job in terms of quality and machine operation, taking responsibility for achieving an optimum operational condition at the start of each run.
- Carry out tool changes, ensuring tools are set with the correct validated settings in accordance with SOPs and customer requirements.
- In between discrete set ups, monitor the operational performance of a suite of tools across production and intervene when an actual or potential issue arises
- Complete required paperwork at the start, end and throughout shifts
- Ensure that the agreed quality standards are met consistently and that any non-conformances are identified and rectified in a timely manner
- Work closely with colleagues to identify and implement performance improvements
- Be a point of contact for colleagues on technical queries or problem solving/ decision making
- Support team members to improve in all areas, demonstrating the required standard, monitoring and developing new skills acquisition.
- Promote good standards of housekeeping and compliance with procedures and agreed working practices

#### Physical demands include

- Prolonged periods working on feet and requires reaching, bending, grasping and using tools and moving around the factory.
- Must be able to lift up to 15kg of plastic raw materials at a time.
- Manual dexterity when handling parts or using cutting/assembly tools.
- Good eyesight (including with glasses/lenses) to read instructions, operate machines, and inspect parts.

#### Qualification/Certificates Required

- Safe operation of overhead cranes certificate
- Fork lift licence

March 2024